



GREScut

for Porcelain slabs cutting

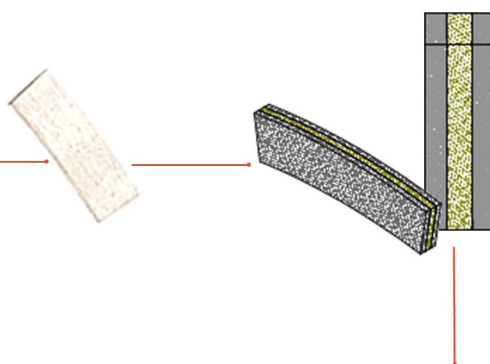


GRES_{CUT}

TECHNICAL SHEET

GRES_{CUT} is the diamond blade designed by Diatex for cutting Porcelain big slabs.

GRES_{CUT} è il disco diamantato sviluppato da Diatex per il taglio delle grandi lastre in Porcellanato.



Designed with **Sandwich** Technology, GRES_{CUT} allows an excellent finishing on the slab without chipping or breakages.

*Progettato con tecnologia **Sandwich**, GRES_{CUT} permette un'eccellente finitura senza sbeccature o rotture della lastra.*

Diameter	Thickness	Height	Core	Bore
304 mm.	2,2 mm.	10 mm.	Normal	60/50
360 mm.	3,0 mm.	10 mm.	Normal & Silent	60/50
410 mm.	3,2 mm.	10 mm.	Normal & Silent	60/50

Porcelain Tile Thickness	RPM Ø304	RPM Ø360	RPM Ø410	Feed speed LM/min
3÷ 4,9 mm.	2600-2900	2150-2500	1900-2200	1,5-1,8
5÷ 9 mm.	2600-2900	2150-2500	1900-2200	1,2-1,5
10÷ 12 mm.	2600-2900	2150-2500	1900-2200	1,0-1,2
13÷ 20 mm.	2600-2900	2150-2500	1900-2200	0,8-1,0

Our suggestions:

- * While entering and exiting the cut, reduce the speed feed of **40-50%**
- * While cutting at 45°, reduce the speed feed of **40%**



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