

GRES CUT



Type	Diameter	Segment thickness	Segment height	Bore	Steel Core
Grescut	360	3	10	60/50	NRM/SIL

Porcelain Tile Thickness	RPM FOR Ø360	Feed speed ML/min
3 mm/3+	2150 - 2500	1,5 - 1,8
6 mm/6+	2150 - 2500	1,2 - 1,5
12 mm/12+	2150 - 2500	1,0 - 1,2
20 mm	2150 - 2500	0,8 - 1,0

Our suggestions:

- While entering and exiting the cut, reduce the speed feed by 40 - 50%
- While cutting at 45°, reduce the speed feed by 40%

