

GRES CUT

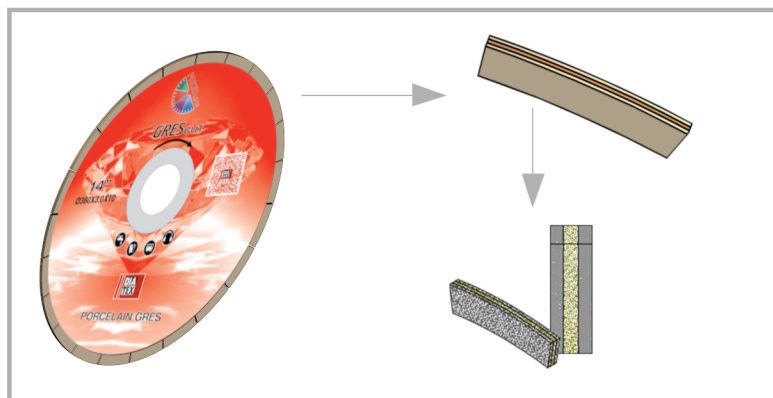
TECHNICAL SHEET/SCHEDA TECNICA



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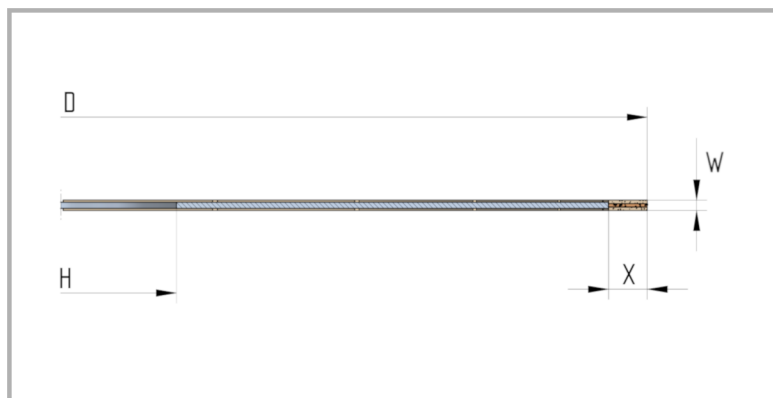


GRES_{CUT} is the diamond blade designed by Diatex for cutting Porcelain big slabs/GRES_{CUT} è il disco diamantato per il taglio delle grandi lastre ceramiche.



Designed with Sandwich technology, GRES_{CUT} allows an excellent finishing on the slab without chipping or breakages.

Progettato con tecnologia Sandwich, GRES_{CUT} permette un'eccellente finitura senza sbeccature o rotture della lastra.



D	W	X	Core/Anima	H
304 mm.	2,2 mm.	10 mm.	Normal	60/50
360 mm.	3,0 mm.	10 mm.	Normal & Silent	60/50
410 mm.	3,2 mm.	10 mm.	Normal & Silent	60/50

Porcelain Tile Thickness	RPM Ø300	RPM Ø360	RPM Ø410	Straight cut	Miter cut
				Feed speed LM/min	Feed speed LM/min
3÷ 4,9 mm.	2600-2900	2150-2500	1900-2200	1,5-1,8	1,5-1,8
5÷ 9 mm.	2600-2900	2150-2500	1900-2200	1,2-1,5	1,2-1,5
10÷ 12 mm.	2600-2900	2150-2500	1900-2200	1,0-1,2	0,6-0,7
13÷ 20 mm.	2600-2900	2150-2500	1900-2200	0,6-1,0	0,4-0,6

Suggestions/Suggerimenti:

- while entering and exiting the cut, reduce the speed feed of 40-50%.
- in fase di entrata e uscita, ridurre la velocità di passata del 40-50%.



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